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PRINT DATE: 02/08/2002

SAFETY DATA SHEET

REF: **R19**

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND THE COMPANY/UNDERTAKING

Product name: Quickbond HV

Supplier: MMP-International, Division

of ITW Ltd.

Brunel Close, Park Farm

Ind Est,

Wellingborough, Northants,

NN8 6QX

Emergency telephone number: +44 (0) 1933 670870 Fax No: +44 (0) 1933 670800

2. COMPOSITION/INFORMATION ON INGREDIENTS

Identification of the preparation

Chemical Name CAS-No EEC-No Class Weight % ETHYL CYANOCRYLATE 7085-85-0 2303915 80-100

POLYMETHL METHARYLATE 8011874 1-10

3. HAZARDS IDENTIFICATION

Most important hazards: Irritating to eyes.

Specific hazards slightly irritating to skin.

4. FIRST AID MEASURES

General advice: Show this safety data sheet to the doctor in attendance.

Inhalation: Move to fresh air.

Skin contact: Wash off immediately with soap and plenty of water.

Eye contact: Call a physician immediately.

Ingestion: Consult a physician if necessary.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media: Carbon Dioxide (CO 2), dry powder.

Extinguishing media which must not be used for safety reasons:

High volume water jet

Specific hazards: Burning produces irritant fumes.

Special protective equipment for firefighters: In case of fire, wear a self contained breathing

apparatus, protective suit.

Specific methods: Standard procedure for chemical fires.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions: Avoid contact with skin and eyes.

Environmental precautions: Do not flush into surface water or sanitary sewer system.

Methods for cleaning up: Soak up with inert absorbent material, Transfer to covered steel

drums

7. HANDLING AND STORAGE

Handling: Use only in well-ventilated areas. Keep away from heat and sources of ignition,

General industrial hygiene practice.

Storage: Keep containers tightly closed in a cool, well-ventilated place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Chemical Name: National occupational exposure limits (Ref: British COSHH -

EH40):

ETHYL CYANOCRYLATE no data available

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POLYMETHL METHARYLATE no data available

Engineering measures to

reduce exposure

- Respiratory protection: No personal respiratory protective equipment normally required.

- Hand protection: rubber or plastic gloves

Eye protection: safety glasses

Skin and body protection: lightweight protective clothing.

Hygiene measures: Wash hands before breaks and immediately after handling the

product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Form: liquid Colour: colourless Odour: slightly pungent.

g/I H2O)

Boiling point/range: >200 °C Flash point: 87 °C

Flammability (solid, gas): liquid

Relative density: - lower 1.05 (20 °C)

- upper 1.08

Water solubility <0.1

10. STABILITY AND REACTIVITY

Stability: No decomposition if stored and applied as directed.

Conditions to avoid: temperatures above ?°C 40.

Materials to avoid: water, Alcohol, amines, peroxides, alkaline.

Hazardous decomposition products: Carbon monoxide, nitrogen oxides (NOx).

11. TOXICOLOGICAL INFORMATION

Acute toxicity: Components of the product may be absorbed into the body by inhalation,

ingestion and through the skin.

Local effects: Moderate skin irritation

12. ECOLOGICAL INFORMATION

Mobility: Do not let product enter drains.

Other information: Formulated product - not applicable

13. DISPOSAL CONSIDERATIONS

Waste from residues / unused products: Solidify unexposed surplus and dispose of together

with processed material as cured plastic waste - In accordance with local and national regulations.

Contaminated packaging: In accordance with local and national regulations.

European waste Catalogue No:

14. TRANSPORT INFORMATION

Proper shipping name: Not classified as dangerous in the meaning of transport

regulations: UN, ADR/RID, IMO & IATA/ICAO.

15. REGULATORY INFORMATION

Classification according to European directive on classification of hazardous preparations 93/21/EEC

- Contains: ETHYL CYANOCRYLATE.

Product name: Quickbond HV

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- Symbol(s):



Xi - Irritant

R -phrase(s): R36/37/38 - Irritating to eyes, respiratory system and skin.

S -phrase(s): S2 - Keep out of reach of children. S23 - Do not breathe vapour. S26 - In case of

contact with eyes, rinse immediately with plenty of water and seek medical advice. S28 - After contact with skin, wash immediately with plenty of soapy water. S37 -

Wear suitable gloves.

16. OTHER INFORMATION

Recommended use:

Recommended restrictions:

When used in a mixture, read the labels and safety data sheets of all components.

Revision date: 01/08/2002

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication